

**ABSTRACT OF THE DISCLOSURE**

The subject invention provides a method of making a molded article (10). The  
5 molded article (10) includes a paint layer (12) formed from a paint composition and a  
polyurethane layer (14) formed from an isocyanate component and an isocyanate-reactive  
component. The paint composition is applied to a surface (22) of a mold (18, 20) to form  
the paint layer (12). The paint layer (12) is infused with a base. The polyurethane layer  
(14) is then adhered to the paint layer (12) in the mold (18, 20) to make the molded  
10 article (10). The base promotes adhesion between the paint layer and polyurethane layer  
of the article by catalyzing a reaction between the isocyanate component in the  
polyurethane layer (14) and the paint component

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